

# Methanol compatibility with AFLAS®



**Test method** Soaked into the fluid at 40°C for 70 hours & 168 hours.  
**Test fluid** Methanol  
**Test piece** AFLAS® 150P (standard formulation)

<b>Formulation</b>	AFLAS® 150P	100
	MT-Carbon(N990)	30
	TAIC*	5
	Perkadox® 14**	1
	Sodium Stearate	1

(phr)

**Cure Conditions** Press molded at 170C for 20min  
 Post cured at 200C for 4h

Properties (before test)	AFLAS® 150P	ref. 2-FKM(polyol)
Tensile strength [MPa]	17	14
Tensile Elongation [%]	280	212
Hardness [shore-A]	70	78

Methanol compatibility 40 °C for 70 hours	AFLAS® 150P	ref. 2-FKM(polyol)
Change of Tensile Strength [%]	-13	-62
Change of Tensile Elongation [%]	0	-51
Change in Hardness [points]	-4	78
Volume change [%]	1	48

Methanol compatibility 40 °C for 168 hours	AFLAS® 150P	ref. 2-FKM(polyol)
Change of Tensile Strength [%]	-20	-50
Change of Tensile Elongation [%]	-9	-44
Change in Hardness [points]	-4	-24
Volume change [%]	1	69

\* Triallylisocyanurate

\*\* 1,3-bis(t-butylperoxy)-diisopropylbenzene. Perkadox® is a registered trademark of Akzo Nobel Chemicals B.V.