

# NaOH 50%aq compatibility with AFLAS®



**Test method** Soaked into the fluid at 100°C for 70 hours.  
**Test fluid** NaOH 50% diluted by water  
**Test piece** AFLAS® 150P (standard formulation)

**Formulation**

AFLAS® 150P	100
MT-Carbon(N990)	30
TAIC	5
Parkadox® 14	1
Sodium Stearate	1

(phr)

**Cure Conditions**

Press molded at 170C for 20min  
Post cured at 200C for 4h

Properties (before test)	AFLAS® 150P	FKM
Tensile strength [MPa]	17	14
Tensile Elongation [%]	280	212
Hardness [shore-A]	70	78

NaOH 50%aq compatibility 100 °C for 70 hours	AFLAS® 150P	FKM
Change of Tensile Strength [%]	-11	decomposition
Change of Tensile Elongation [%]	-8	decomposition
Change in Hardness [points]	1	decomposition
Volume change [%]	0	decomposition

\* Triallylisocyanurate

\*\* 1,3-bis(t-butylperoxy)-diisopropylbenzene. Perkadox® is a registered trademark of Akzo Nobel Chemicals B.V.