



product information

Fluon® FR 22 Typical Properties

DESCRIPTION

Fluon® FR 22 (330 022 001) is a 10% graphite powder-filled PTFE product designed for use in seal applications. This compound is supplied in round pelletized form. These pellets range in size from approximately 350 – 800 microns.

TYPICAL PHYSICAL PROPERTIES

Property	Test Method	Units	Typical Property
Bulk Density	ASTM D-4894	Grams/Liter	775
Shrinkage	AGC Billet Method	%	2.2
Specific Gravity	ASTM D-4745		2.14
Filler Content	ASTM D-4745	%	10
Tensile Strength	ASTM D-4745	PSI	2,800
Elongation	ASTM D-4745	%	200

END USES

Graphite powder is added to PTFE to improve the lubricity and wear properties of PTFE especially against soft metals.

PROCESSING

This product can be processed using automatic molding equipment due to its high bulk density and flow properties. This product can flow from standard design hoppers and other bulk feeding equipment.

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PACKAGING

Fluon® FR 22 is packed in a lined cardboard box containing 35 pounds.

HANDLING PRECAUTIONS

Heating Fluon® products in excess of 750°F (399°C) can produce toxic fumes. It is, therefore, necessary to provide local exhaust ventilation in areas where Fluon® products are exposed to high temperatures. Avoid breathing fumes or contaminating smoking tobacco with fumes, powder, or dust.

Thermal decomposition of this product will generate hydrogen fluoride, which is corrosive. Corrosion resistance materials are required for prolonged contact with molten resin.

SAFE HANDLING INFORMATION

A summary of the hazards, as defined by OSHA Hazard Communication Standard, 29 CFR 1910.1200 for this product are:

Physical hazards: None

Health hazards: None

FOR ADDITIONAL INFORMATION AND HANDLING INSTRUCTIONS READ AGC CHEMICALS AMERICAS, INC. MATERIAL SAFETY DATA SHEET.

For more information and samples contact

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