

# IRM902 oil compatibility with AFLAS 200P



**Test method** Soaked into the fluid at 150°C for 168, and 1008 hours.  
**Test fluid** IRM 902 Oil  
**Test piece** AFLAS<sup>®</sup> 200P (standard formulation)

**Formulation**

AFLAS <sup>®</sup> 200P	100
MT-Carbon(N990)	25
TAIC*	5
Perkadox <sup>®</sup> 14**	1
Sodium Stearate	1
MgO	3

(phr)

**Cure Conditions**

Press molded at 177C for 10min  
 Post cured at 230C for 24h

Properties (before test)	AFLAS <sup>®</sup> 200P
Tensile strength [MPa]	<b>18</b>
Tensile Elongation [%]	<b>267</b>
Hardness [shore-A]	<b>64</b>

IRM 902 oil compatibility 150 °C for 168 hours	AFLAS <sup>®</sup> 200P
Change of Tensile Strength [%]	-6
Change of Tensile Elongation [%]	4
Change in Hardness [points]	-1
Volume change [%]	92

IRM 902 oil compatibility 150 °C for 1008 hours	AFLAS <sup>®</sup> 200P
Change of Tensile Strength [%]	-1
Change of Tensile Elongation [%]	6
Change in Hardness [points]	0
Volume change [%]	82

\* Triallylisocyanurate

\*\* 1,3-bis(t-butylperoxy)-diisopropylbenzene. Perkadox<sup>®</sup> is a registered trademark of Akzo Nobel Chemicals B.V.