

CDMO service in small molecules

Overview of AGC Inc. Fine Chemical division

Disclaime

AGC Inc. has paid special attention to ensure that the information included on this document will be updated and accurate

However, AGC Inc. does not guarantee or accept any responsibility for the appropriateness and accuracy of the content of this document

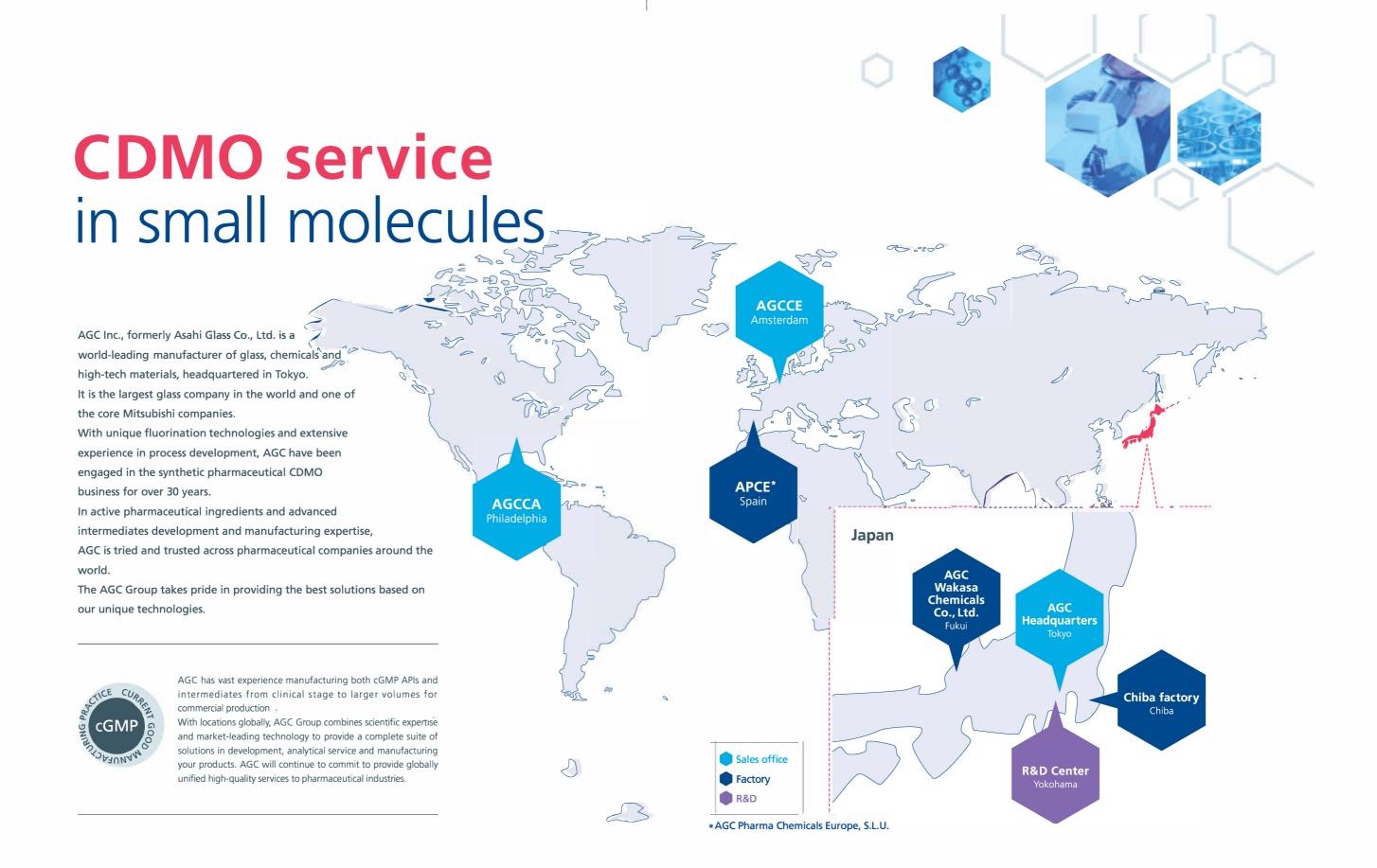
Additionally, please approve of the fact that the content of this document may be changed, or suspended, or the operation thereof ceased, without prior notice

Regardless of reason, AGC Inc. does not assume responsibility for any damages arising from changes of the data on this document. (11/2019)

AGC Inc.

Chemicals Company, Fine Chemicals Div., Life Science General Div. Shin-Marunouchi Bldg., 1-5-1 Marunouchi, Chiyoda-ku, Tokyo 100-8405 JAPAN TEL: +81-3-3218-5462 FAX: +81-3-3218-7854





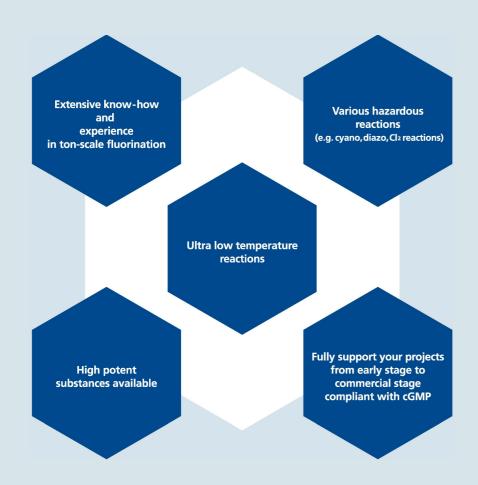
CDMO service in small molecules

AGC's services

AGC's services are based on a specialized technologies and complement production facilities which support customers projects

Committed to the highest levels and cGMP quality standards AGC focuses on:

- Extensive know-how and experience in ton-scale fluorination
- Various hazardous reactions (e.g. cyano, diazo, Cl2 reactions)
- Ultra low temperature reactions
- High potent substances available
- Fully support your projects from early stage to commercial stage compliant with cGMP





CMP (Chiba Multi Plant)

Chiba, Japan

Key Fact

Multi plant for clinical stage / commercial production for APIs and Intermediates cGMP compliant

High potent substances handling (OEL:1~10 μ g/m³)

Ultra low temperature reaction (-100°C)

	Material	CMP		CMP	CMP2	
Equipment		Capacity(L)	Unit	Capacity(L)	Unit	
	Hastelloy	1,000	Ĩ	5,000	1	
	Stainless steel	2,000	1	10,000	2	
		3,000	1	10,000		
Danatas	Glass lining	1,000	1	5,000	1	
Reactor		2,000	1	10,000	3	
		3,000	1		2	
		6,000	1	15,000		
	Subtotal	18,000	7	90,000	9	
Distillation tower	Stainless steel	2,500	1	5,000	1	
Centrifuge filter	ETFE lining	Φ42inch	1	Φ48inch	:1_	
Vibration dryer	Hastelloy	1,000	1	2	:2:	
Conical dryer	Glass lining	1,000	1	5,000	1	
Filter dryer	Stainless steel	(1m²)	Ť	(4m²)	1	
	Hastelloy	(4)	-	(4m²)	1	

FMP (Fluoro Multi Plant)

Chiba, Japan

Key Fact

High temperature / pressure gases reactions Unique fluorine raw materials production

Equipment	Material	Capacit y (L)	Unit	Temperature (°C)
Reactor	Glass lining	150~480	2	-30~180
	Stainless steel	60	1	~400
	Hastelloy	550~2,400	5	-10~200
Distillation tower	Stainless steel	150~2,400	5	40~200

03



Obama plant

Obama Fukui, Japan

cGMP compliant / Non-GMP Registered starting materials & raw materials

Equipment	Material	Capacity(L)	Unit	Temperature (°C)
Reactor	Glass lining	100~5,000	23	-30~150
	Stainless steel	100~5,000	22	-50~210
	Hastelloy	300	1	-50~150
Distillation tower	Stainless steel, Glass lining	75~1,000 (T/P:6~15)	3	121
Centrifuge filter	Stainless steel, Fluororesin coating	Ф20~48inch	8	(4)
Vertical vacuum rotation dryer	Stainless steel	2,000~4,000	2	rail (
Filter dryer	Stainless steel	300~1,700	3	93
Vibration dryer	Stainless steel	300	1	190
Conical dryer	Glass lining	1,000~2,000	2	:# I

Kaminaka plant Kaminaka Fukui, Japan

Agrochemical manufacturing up to several thousand MTs

Equipment	Material	Capacit y (L)	Unit	Temperature (°C)
	Glass lining	2,000~13,000	26	-30~150
Reactor	Stainless steel	5,000~14,000	16	-50~150
	Alloy 20	8,000	1	31
	Hastelloy	7,000	2	-50~150
Centrifuge filter	Stainless steel coating	Φ48 inch	5	*
Vertical vacuum rotation dryer	Stainless steel	4,000	3	83
Conical dryer	Glass lining	3,000	1	
Distillation tower	Stainless steel	3,000 (T/P:12)	1	



Former API site of Boehringer Ingelheim. First FDA registered site in Europe for AGC to broaden its pharmaceutical CDMO business.

Barcelona, SPAIN

Key Fact

Designed to handle from development phase to commercial APIs

Strong track record. No critical observations since 2007 $\,$

~ 6 times by FDA, latest 2017. 3 times EMA, latest 2018. 9 times by PMDA, latest 2017~

Equipment	Material	Capacit y (L)	Unit
Reactor	Glass lining, Stainless steel, Hastelloy	~6,000	42
Distillation tower	Glass lining, Stainless steel	~4,000	4
Centrifuge filter	Stainless steel, Hastelloy, Fluororesin coating	~550	11
Paddle dryer	Stainless steel, Hastelloy	~3,500	6
Conical dryer	Glass lining, Stainless steel	2,000	3
Filter dryer	Stainless steel, Hastelloy	~2,500	5

